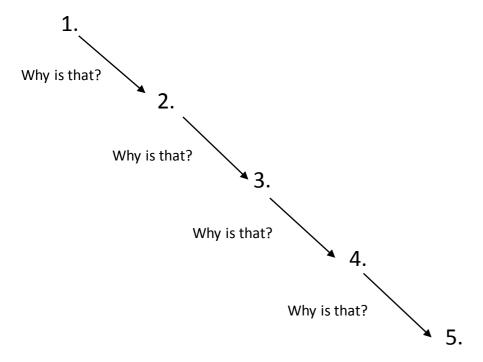
The Five Whys Worksheet

Describe the problem or performance gap:

Why is it happening?



Action: